

Date: Wednesday, 25/06/2008 3:26:18 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 20 DEGREE COVER PLATE  
 Job Number : 40094  
 Estimate Number : 13384  
 P.O. Number : Part Number : PB674300173  
 This Issue : 25/06/2008 S.O. No. : Drawing Number : B6743001 PAGE26  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 1/1 Type : SMALL /MED FAB Drawing Revision : B1  
 Previous Run : 40070 Material :  
 Written By : Due Date : 04/07/2008 Qty: 10 Um: Each  
 Checked & Approved By : JUD 08.6.25  
 Comment : Est Rev:A 08-06-19 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S032 6061-T6 Sheet 0.032"



16



Comment: Qty.: 1.0692 sf(s)/Unit Total: 10.6922 sf(s)

6061-T6 Sheet 0.032"

batch: 16954 HB 8-6-26

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

\*\*\*\*grain direction along 6.950" \*\*\*\*

2-Deburr if necessary

HB 8-6-26



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-6-26



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5 08/06/26 (+12)

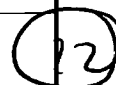
5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Bend as per Dwg B67-43001

SB 08/07/02



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/07/14								

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 3:26:18 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 40094

Part Number: PB674300173

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/07 (X12)

7.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1  
1- weld as per dwg B67-4300

PR 08-07-03 (X12)

8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1  
1-grind weld flush

SAN 08/07/10 (12)

9.0	QC10	VISUAL INSPECTION OF GROUND WELDS
-----	------	-----------------------------------



Comment: VISUAL INSPECTION OF GROUND WELDS

S 08/07/14 (X12)

PD (12)

10.0	QC5	INSPECT WORK TO CURRENT STEP
------	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/14 (X12)

11.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
------	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M 09/07/16 (12)

12.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 1:45pm  
OVEN TEMPERATURE: 320°F  
FINISH TIME: 2:15pm

PR 08-07-16 (X12)

13.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BR 08-07-16 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-73 PAR #: \_\_\_\_\_ Fault Category: Prod / E. M. Fab. NCR: Yes ☒ No ☐ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>40094</u>		WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng			
<del>08/07/14</del>	<del># 80</del>	<del>During welding inspection one part was found with a crack in the weld R.C. too hot of a weld and too much grinding</del>	<del>Initial</del>	<del>Qty 1 scrap and Destroy no Rep/see</del>	<del>Sign &amp; Date</del>	<del>Approval</del>	<del>Approval</del>
				Incorrect W/O if			
<del>08/07/14</del>	<del># 80</del>	<del>two parts were also found to need welding touch up due to pin holes and not enough root in some sections of the weld.</del>	<del>Initial</del>	<del>Touch up welds as per Q57004 and grind flush</del>	<del>Sign &amp; Date</del>	<del>Approval</del>	<del>Approval</del>

NOTE: Date &amp; initial all entries

Root in some sections of the weld.

Date: Wednesday, 25/06/2008 3:26:18 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 20 DEGREE COVER PLATE

Job Number: 40094

Part Number: PB674300173

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

210:6866

C208108105

(12)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

18 08/08/19

(12)

16.0

QC6

DIMENSIONAL CHECK



POSITIVE RECALL

EFFECTIVE 08/08/20 AUTH 14



Comment: DIMENSIONAL CHECK

RELEASED 08/08/21

5 08/08/21 (12)

17.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

39952

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/21

Job Completion



MF 08-08-21

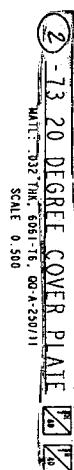
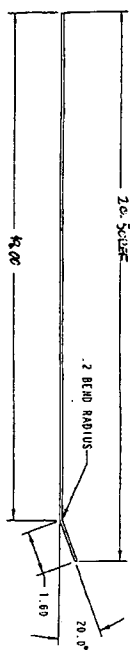
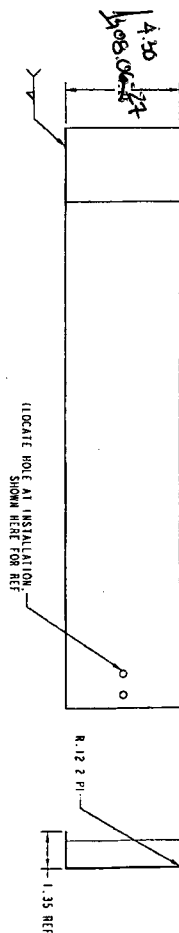
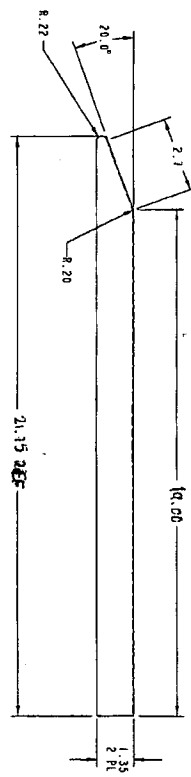
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



② -159 SUPPORT PLATE  
MAIL: .050 THK, 6061-T6, 00-A-250/11

MAIL: .090 THX, 6061-76, OO-A-250/11  
SCALE 0.500

SCALE 0.500

Part 15 Symmetrical About Center Line

RELEASED  
# 2011.20

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40078

NO

<b>PREMIER AVIATION, INC</b> 5501 Arapahoe Parkway, Grand Prairie, Texas 75058	
TITLE <input type="text"/>	FIRM NO. <input type="text"/>
D <input type="text"/>	B67-43001
OSUV8	B1
ISSUES <input type="text"/>	PAGES 26 # 45

**ORIGINAL**





# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: info@tulmar.com

## COPY

Packing Slip No.  
**29809**  
Ship Date  
19-Aug-08

**Bill No:**  
**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

**Ship To:**  
**Dart Aerospace**  
1270 Aberdeen Street  
Buyer= C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21729	6-Aug-08	CDART100	Barney Bangs	R92- 29809
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered
PO00006866	Pick-Up			
Item No.	Description	Qty	UOM	
8421-109	Date moved out to 09/15/08 due to material shortage 1637-001 foam	5	EA	5
	Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 5			
8421-107		5	EA	5
	Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR Lot No: BATCH0000000003 Qty: 5			
8421-105		12	EA	12
	Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Lot No: BATCH0000000002 Qty: 12			
8421-106		9	EA	9
	Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Lot No: BATCH0000000002 Qty: 9			

S  
08/08/17

JS 08/08/19

*[Signature]*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

# COPY

Release Note No.

**R92-29809**

Ship Date

19-Aug-08

Bill No:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street

Buyer= C Lavoie

Tel: 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

**Order No.** 21729  
**Order Date** 6-Aug-08

**Customer PO Number**  
PO00006866

**Item No.**

**Description**

**Customer No.** CDART100  
**Ship Via** Pick-Up

**Sales Rep.** Barney Bangs  
**Packing Slip No.** 29809

**Qty** **UOM** **Qty Shipped/Returned** **Qty Backordered**

8421-107  
Dart Blade Fold Kit - Pad #8/  
Drawing No: (Ref B67-43001-33 Rev B1)  
DWG Rev: NR  
**Comments:**  
**Lot No:** BATCH0000000003 Qty: 5

5 EA 5

8421-109  
Dart Blade Fold Kit - Pad #10/  
Drawing No: (Ref B67-43001-35 Rev B1)  
DWG Rev: A  
**Comments:**  
**Lot No:** BATCH0000000003 Qty: 5

5 EA 5

3421-106  
Dart Blade Fold Kit - Pad #7/  
Drawing No: (Ref B67-43001-69 Rev B1)  
DWG Rev: A  
**Comments:**  
**Lot No:** BATCH0000000002 Qty: 9

9 EA 9

3421-105  
Dart Blade Fold Kit - Pad #6/  
Drawing No: (Ref B67-43001-73 Rev B1)  
DWG Rev: A  
**Comments:**  
**Lot No:** BATCH0000000002 Qty: 12

12 EA 12

08/08/19

## RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
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Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

# COPY

Release Note No.

**R92-29809**

Ship Date

19-Aug-08

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

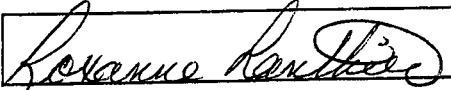
Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Buyer= C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/19/2008

Date



# CLIFTON

## Adhesive, Inc

### Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

#### Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,  
lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,

Lot number 08-156 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/4/09

Sincerely,

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

Burgess Place - Wayne, NJ 07470 USA  
Phone: 973-694-0845 - Fax: 973-694-5678  
[www.cliftonadhesive.com](http://www.cliftonadhesive.com)

TSS # 7122/22 (S)



# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**

**Fax: 613-632-2030**

**Attention: Sandra Nadeau**

**Fax From: Deanna Penner**

**EDMONTON**  
**HEAD OFFICE**  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

## Certificate of Conformance

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &  
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283  
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,

**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner  
Product Development

**TORONTO**  
6800 Kennedy Drive  
Mississauga ON L5T 2N3  
Canada

**CALGARY**  
2nd Floor 337-17 Avenue SW  
Calgary AB T2S 0A5  
Canada

**VANCOUVER**  
13811 Bridgeport Road  
Richmond BC V6V 1J6  
Canada

English: 1-800-66-ENNIS

Fax: (780) 479-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

TSS # 1495/10





# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8

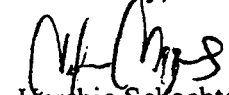
Att. Sandra Nadeau

## CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F - 50.94 lb (60 cones), lot nos. 596136-603456
- \*-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F - 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 - 19.48 lb (20 cones), lot no. 634807

Yours truly,

*for*   
Hershie Schachter  
CANSEW INC.

**MONTREAL - Head Office/Siège social**  
111 Chabanel W / O H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29th St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venables St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13

